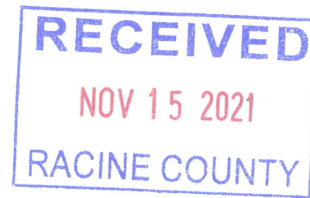




November 15th, 2021

Don Menhorn
Stericycle Inc.
2355 Waukegan Road,
Bannockburn, IL 60015



REPORT/COVER LETTER FOR CUP APPLICATION AT 14114 LEESTBIR ROAD

Dear Staff,

Enclosed below is description of the proposed Use relating to the property at 14114 Leetsbir Road, in the Village of Yorkville/Racine County.

A. Existing & Proposed Land Use

The current zoning for 14114 Leetsbir Road, Yorkville is Heavy Industrial. We would like to apply for a Conditional Use utilizing the existing warehouse building on the property. Stericycle has leased a portion this property from Darnell Family Limited Partnership since 1998.

The Stericycle plant located at 14035 Leetsbir Road in Yorkville, WI and operating under WI DNR License # 3350 is replacing old material handling equipment and outgrowing our current building located on the western part of the property. We are looking to move into a larger area and new equipment at 14114 Leetsbir Road in Yorkville. This address is due north of our current location but across the road. The function of the new equipment will be the same as the old equipment, that is, to remove the lids from sharps containers, dump the contents, and pre-clean the containers before placement into the washer for final cleaning and sanitization. The waste would then be transferred to the 14035 Leetsbir Road address for treatment.

This new process equipment will replace existing equipment that has been in service for nearly 20 years and will greatly enhance safety and efficiency.

In addition, we have similar program we would like to implement at 14114 Leetsbir Road that involves a comingled program. This program that uses one container for sharps and nonhazardous pharmaceuticals making it more efficient for nursing staff after administering. These containers are blue in color and would be brought to 14114 Leetsbir Road and handled as the red containers are. One exception is the waste could not be treated at 14035 Leetsbir Road but would be sent to one of our incinerators due to the nonhazardous pharmaceuticals. Attached is an informational sheet on this program.

We have received approval from the Wisconsin DNR for both projects and they have modified our current permit to include the new address of 14114 Leetsbir Road, Yorkville, WI.

B. Existing & Proposed Structure(s) Type & Color

The existing building is metal and light tan in color. There are 4 overhead dock doors on the lower level with an office and restrooms. The upper level is a single floor type warehouse. No changes are being made to the facility.

C. Number of employees (part time & full time)

We will be starting out with 20 employees.



D. Hours/Days of Operation

Days of operation will be Monday to Friday; Times will need to be determined on the new equipment efficiency, expected to be between the hours of 7:00AM-5:00PM, subject to final installation.

E. Construction Start & Completion Time Schedule

We have installed some of the new equipment inside the warehouse as this equipment is custom built. Once the CUP is approved we have contractors that would need to submit permits to complete the installation and electrical.

F. Sewered or Unsewered Development

Leetsbir Road does not have sewer lines. Currently at our existing location all process water in each building is pumped into above ground storage tanks and hauled away to Racine County wastewater treatment. We have an industrial wastewater discharge permit with them that expires on December 31, 2024.

In our proposed location we would do the same of pumping the wastewater from the washing process into an above ground storage tank. We currently contract with Pat's to haul the water to Racine County wastewater treatment.

Sincerely,

Don Menhorn
Facility Manager
Stericycle, Inc.



Comingle Solution

Efficient Disposal of Sharps and Non-RCRA Pharmaceutical Waste in One Container



Your Patients, Organization, and the Environment

We protect what matters.

Increase Efficiency and Safety

Stericycle's comingle program combines sharps and non-RCRA pharmaceutical waste, increasing efficiency for your nursing and environmental services (EVS) staff. Dispensing ~95%¹ of pharmaceutical waste at the point of administration allows for better focus on patient care.



Increased Employee Satisfaction

- One container for sharps and nonhazardous pharmaceuticals streamlines patient care by combining disposal of two common wastes
- Container exchange performed by Stericycle technicians reduces risk and burden on EVS and nursing



Reliability You Can Count On

- In-depth expertise
- Established national network
- Partnership with an industry leader
- Flexible on-call pickup
- Flat monthly fee for easy budgeting



Environmental Benefits

- Mitigates pharmaceuticals ending up in waterways and drinking supply
- For every reusable container used, 600 disposable containers are diverted from landfill waste, greatly reducing your carbon footprint



Comingle Blue Container

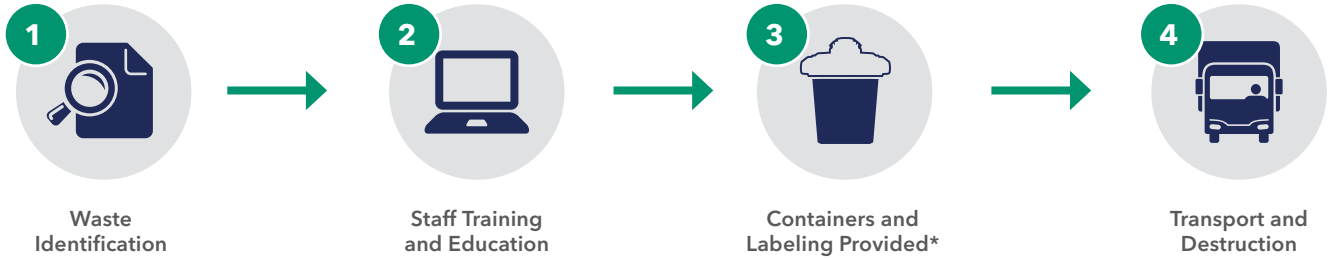
Dimensions

2 Gallon	4 Gallon
15.1" W	21.25" W
4.73" D	6.81" D
12.5" H	12.25" H

A variety of bases, cabinets, and wall mounts are available.

[View service details](#) >>

Non-Disruptive Installation and Transition



Seamless Installation and Training

- One-for-one exchange of red sharps containers to blue Comingle containers and removal of applicable nonhazardous pharmaceutical containers
- Staff training by Stericycle's Account Management and Healthcare Specialist teams
- Helpful instructional posters on waste segregation and commonly used pharmaceutical products
- Access to industry-leading, specialized training on how to properly segregate and handle waste found in your facility
- Dedicated email support for questions related to specific drugs, packaging and storage requirements, and clarification on regulatory requirements

Containers and Labeling Provided²

- Uniquely colored blue containers with proper labeling to identify Non-RCRA disposal
- A variety of container sizes to meet your facilities' needs

Waste Identification

- Utilize a formulary to waste characterization list to properly assess the waste generated in your facility by cross referencing against our proprietary database of more than 450,000 National Drug Codes (NDC's)
- Supports regulatory compliance with EPA, OSHA, state and local regulations

Transport and Destruction

- Complete disposal, manifesting and tracking
- Our team members are localized nationwide to ensure dependable, on-time service

Call us at **855-338-5120** to learn more about how Stericycle can help your facility today!

Footnotes:

1. Average based on common hospital usage per NDC

2. DOT incompatibles such as aerosols and P-Listed wastes such as warfarin and nicotine must be segregated. Some state exclusions apply. DEA controlled substances are prohibited in all black containers.